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12670

RB6796941

Job Sheet 189393



Part No: RB6796941

Job Qty: 1 pcs

Part Name: Seals Replacement, Accessories Gear Box



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/23/19

Job Tracking No:

Due Date: 4/2/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG RB6796941 Rev. 11 IPP Rev. A 18.07.31 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	4/2/19		0.00	0.13	Small Fab - 1		M.L.
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	4/2/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	1 pcs	4/2/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		



Container No: S166521



Part: RB6796941

Job No: 189393

Serial No/Batch: S166521

Revision: 11

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 03/26/19

MAR 26 2019

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Plex 1/23/19 1:44 PM Dart.Macdonald.Dara

				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	MLL
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140	QC 21 - FG	1 pcs	4/2/19	0.00 0.00	QC 21 - FG - 21
					QC 21 - FG - 70

Part Op 100 - Small Fab
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 130 - Identify as per dwg & Stock Location: _____ -
 140 - QC21- Final Inspection - Work Order Release

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AB002A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
10164	LG. Pistol Case, Plastic	1 Ea (1 ea)	100-Small Fab - 1	5108536
RB6796941-12	Adapter	1 Ea (1 ea)	100-Small Fab - 1	5098222
RB6796941-13	Guide	1 Ea (1 ea)	100-Small Fab - 1	5158378
RB6796941-14	Starter Seal Guide	1 pcs (1 ea)	100-Small Fab - 1	5102893
RB6796941-15	Guide	1 pcs (1 ea)	100-Small Fab - 1	5119779
RB6796941-16	Punch	1 pcs (1 ea)	100-Small Fab - 1	5144419
RB6796941-17	Punch	1 pcs (1 ea)	100-Small Fab - 1	5103413
RB6796941-18	STARTER SEAL INSTALLER	1 pcs (1 ea)	100-Small Fab - 1	5103910
RB6796941-19	Punch	1 pcs (1 ea)	100-Small Fab - 1	5144449
RB6796941-20	Punch	1 Ea (1 ea)	100-Small Fab - 1	5153099
RB6796941-200-PO	Tach Generator Puller	1 (1 ea)	100-Small Fab - 1	5102875
RB6796941-201	Puller Assembly/Starter Seal Removal Tool	1 pcs (1 ea)	100-Small Fab - 1	5165949
RB6796941-202	Power Take Off Seal Puller C-20	1 pcs (1 ea)	100-Small Fab - 1	5102871
RB6796941-203	Slide Hammer Assembly	1 pcs (1 ea)	100-Small Fab - 1	5076864
RB6796941-29	Bottom Foam - Use in Case 10164	1 Ea (1 ea)	100-Small Fab - 1	5150263

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	10164	1	4	0
	RB6796941-12	1	15	0
	RB6796941-13	1	0	0
	RB6796941-14	1	16	0
	RB6796941-15	1	15	0
	RB6796941-16	1	6	0
	RB6796941-17	1	8	0
	RB6796941-18	1	9	0
	RB6796941-19	1	6	0
	RB6796941-20	1	0	0
	RB6796941-200	1	0	0
	RB6796941-201	1	0	0
	RB6796941-202	1	4	0
	RB6796941-203	1	4	0
	RB6796941-29	1	0	0

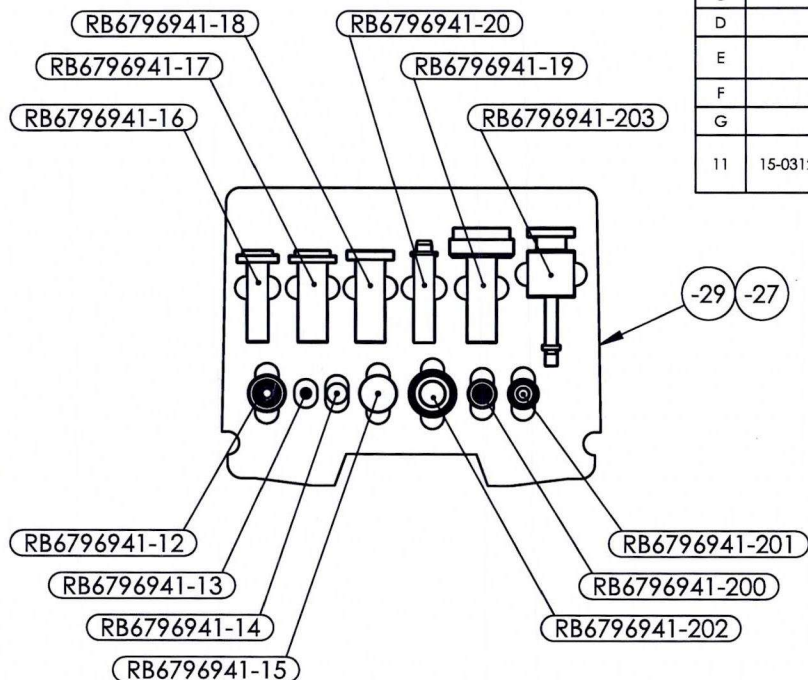
Part Specifications

Specifications could not be found.

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REVISIONS

REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		SEE SHEET 3 REV FROM ORIGINAL DWG.	3/21/1964		
B1		(SHT 1, B/M) ADDED -29. REV FROM ORIGINAL DWG.	9/22/1965		
B2		(ALL SHEETS) REV SHT NO. BLOCKS. REV FROM ORIGINAL DWG.	9/22/1965		
B3		SEE SHT 5. REV FROM ORIGINAL DWG.	9/22/1965		
B4		SEE SHT 6. REV FROM ORIGINAL DWG.	9/22/1965		
C		SEE SHT 3. REV FROM ORIGINAL DWG.	10/26/1965		
D		(1) WAS x 488. REV FROM ORIGINAL DWG.	7/8/1970		
E		FINISH CH'D FROM CAD PLATE TO BLACK OXIDE. DIM CHANGES -.560 TO .812 & .594 TO .340 PER D.W.	11/10/2003	RJC	DW
F		MADE INDIVIDUAL TOOL DWGS. & MADE THIS THE KIT DWG. PER E.B.	7/15/2011	RJC	RW
G		ADDED -29 FOAM WAS EGG SHELL IS B/O FROM I.R. SPECIALTIES.	11/13/2013	CFS	
11	15-0312	UPDATED TO NEW DRAFTING STANDARDS. -29 SHEET 2 CH'D DIMS WAS .31 IS 2X .31, WAS 7° IS (2X 7°), WAS 2X 20° IS (2X 20°), WAS R.63 IS 4X R.63. -29 SHEET 3 CH'D DIM WAS 26X R.50 20X 1.00 IS 12X R.50. ADDED DIMS 10X R.50 1.00, 4X R.50 1.63.	10/1/2015	DPD	JAG



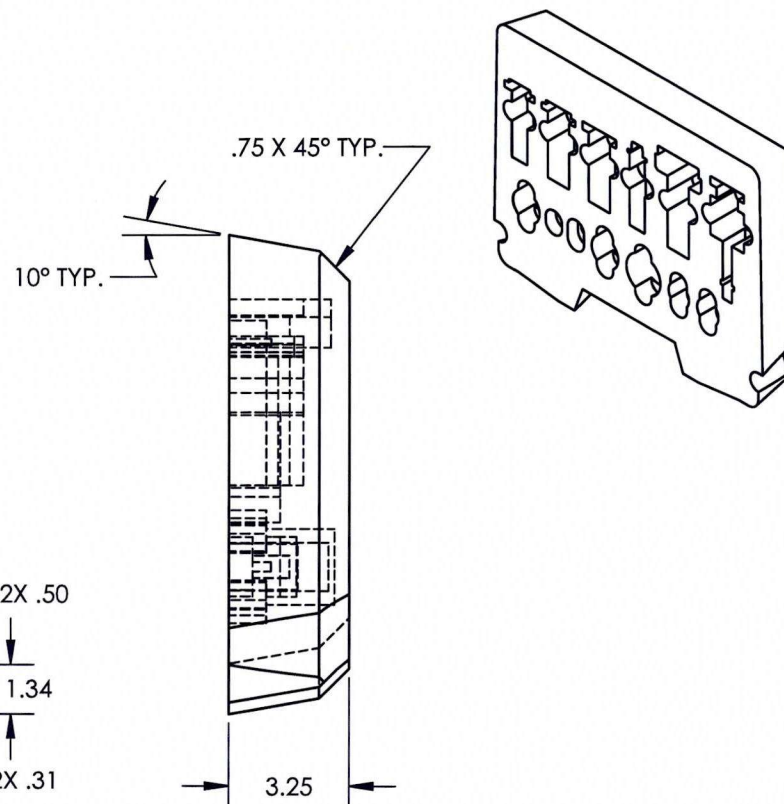
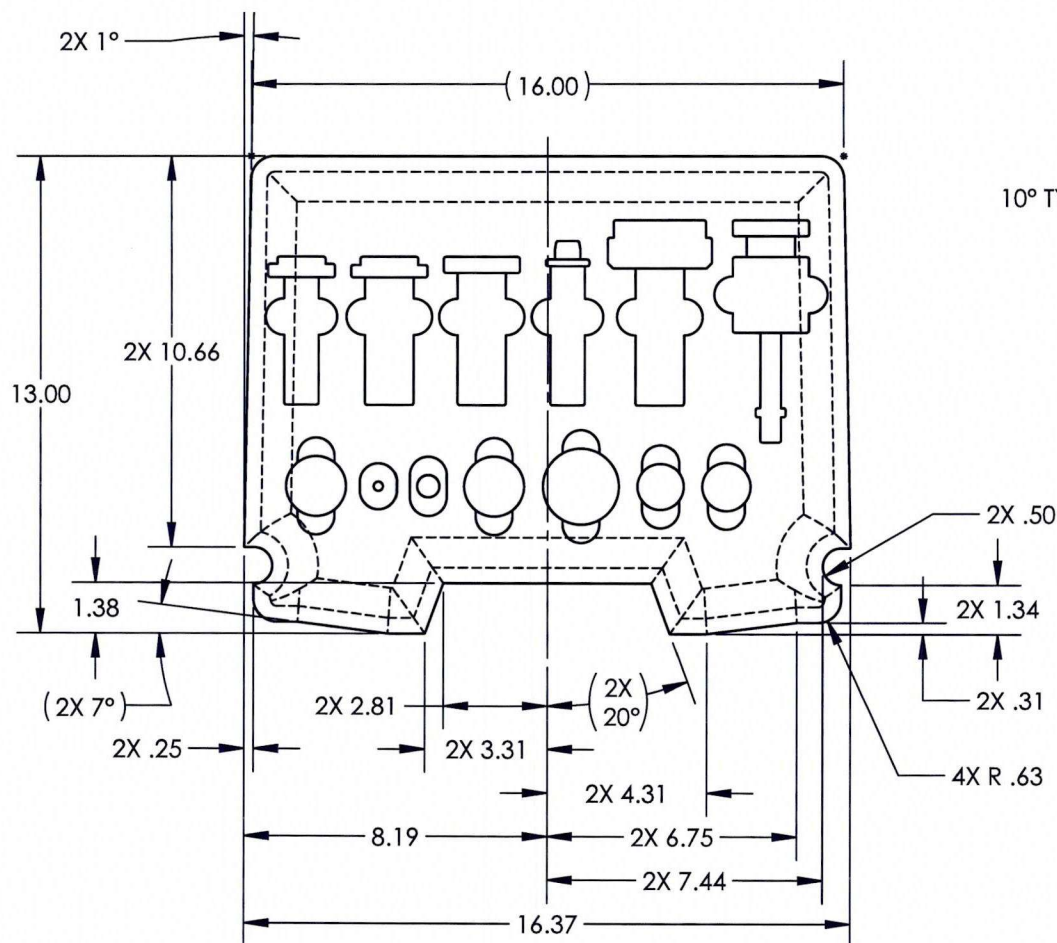
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	TACH. GEN. PULLER ASSY.		RB6796941-200	1
				1	STARTER PULLER ASSY.		RB6796941-201	1
				1	PTO PULLER ASSY.		RB6796941-202	1
				1	SLIDE HAMMER ASSY.		RB6796941-203	1
				1	ADAPTER		RB6796941-12	1
				1	GUIDE		RB6796941-13	1
				1	GUIDE		RB6796941-14	1
				1	GUIDE		RB6796941-15	1
				1	PUNCH		RB6796941-16	1
				1	PUNCH		RB6796941-17	1
				1	PUNCH		RB6796941-18	1
				1	PUNCH		RB6796941-19	1
				1	PUNCH		RB6796941-20	1
		B/O	-27	1	PISTOL CASE		RSR GROUP #10164 (WHEN PURCHASED AS KIT)	1
		B/O	-29	1	BOTTOM FOAM	Y-20 BLACK	3-3/8 X 13-1/8 X 16-1/2 (I.R. SPECIALTIES)	2&3



TITLE		REPLACEMENT KIT - OIL SEALS	
DWG NO.		RB6796941	
REV		11	
MAT'L		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT	
.XX ± .01		TREAT	
.X ± .1		FINISH	
ANGLES ± 5°		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45°		USED ON MODEL	
OR .015R		ALLISON T63-A-5	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
SCALE	1:8	DATE	8/3/2010
		SHEET 1 OF 3	

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REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
11	15-0312	-29 CH'D DIMS WAS .31 IS 2X .31, WAS 7° IS (2X 7°), WAS 2X 20° IS (2X 20°), WAS R.63 IS 4X R.63.	10/1/2015	DPD	JAG	



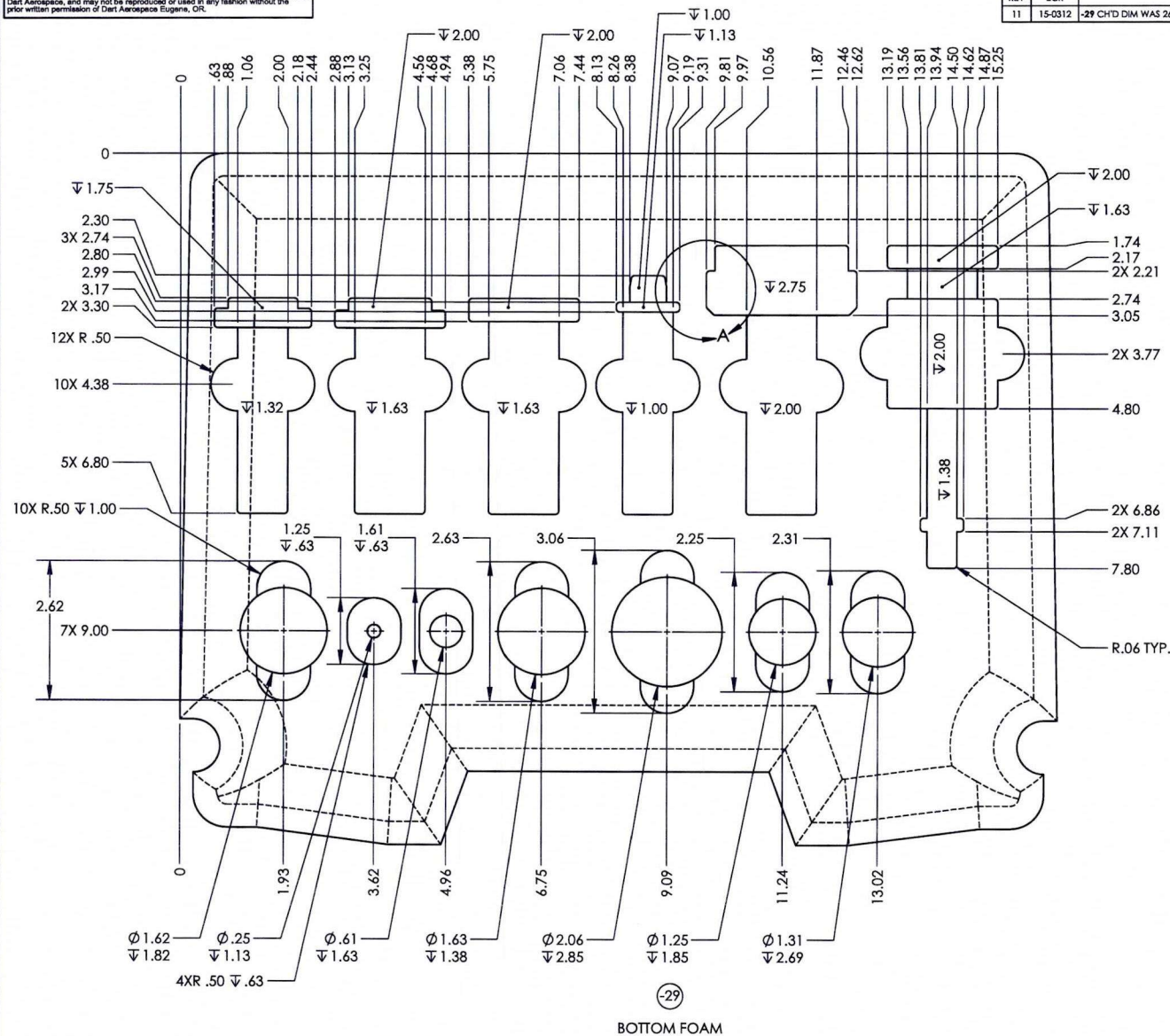
NOTE:
1. SHEET 1 OF 2 FOR -29 FOAM.

(-29)
BOTTOM FOAM

DART AEROSPACE	
TITLE REPLACEMENT KIT - OIL SEALS	
DWG NO. RB6796941-29	REV 11
MAT'L Y-20 BLACK	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	APPROVED <i>D Weil</i>
FRACTIONS ± 1/8 ANGLES ± 5°	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
USED ON MODEL ALLISON T63-A-5	
SCALE 1:5	DATE 11/13/2013
SHEET 2 OF 3	

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REV			REVISIONS	DATE	INITIAL	APPROVED
REV	ECR		DESCRIPTION			
11	15-0312		-29 CHTD DIM WAS 26X R.50 20X ∇ 1.00 IS 12X R.50. ADDED DIMS 10X R.50 ∇ 1.00, 4X R.50 ∇ .63.	10/1/2015	DPD	JAG



NOTE:
1. SHEET 2 OF 2 FOR -29 FOAM.

DART AEROSPACE	
TITLE REPLACEMENT KIT - OIL SEALS	
DWG NO. RB6796941-29	REV 11
MAT'L Y-20 BLACK	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED: <i>D. Wood</i>
XXX ± .005	RETRY
XX ± .01	TREAT
X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	ALLISON T63-A-5
DATE 11/13/2013	SHEET 3 OF 3

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					